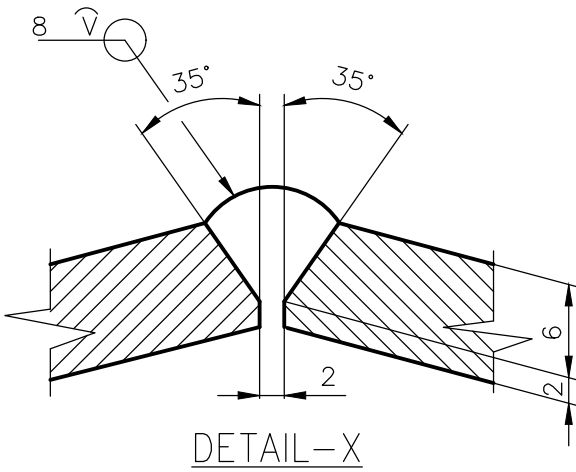
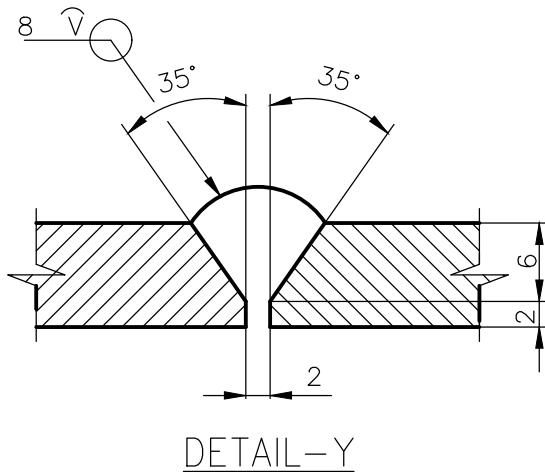
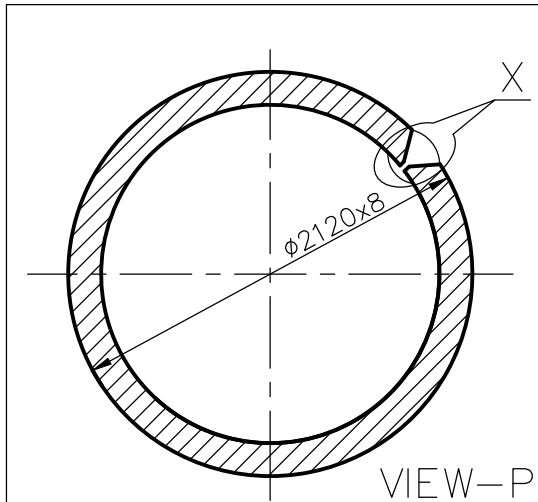
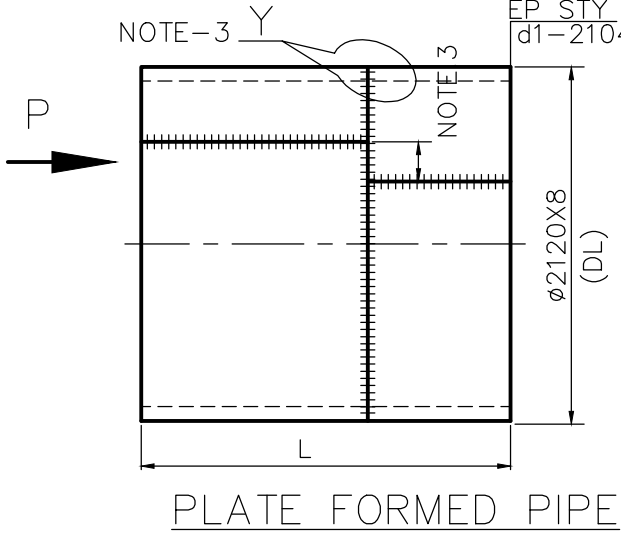
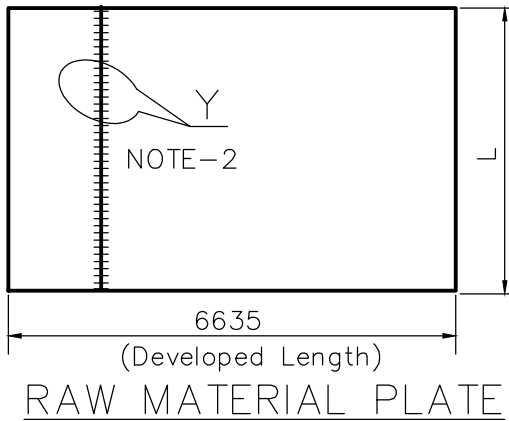


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

09999-559-08-3

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01	04	04	PLATE PL.8x6635xL=2000	3-80-655-35560		SA 516 Gr.70	C	832	939
									1
01	03	03	PLATE PL.8x6635xL=2180	3-80-655-35560		SA 516 Gr.70	C	908	308
									1
01	02	02	PLATE PL.8x6635xL=7845	3-80-655-35560		SA 516 Gr.70	C	3268	661
									1
01	01	01	PLATE PL.8x6635xL=6435	3-80-655-35560		SA 516 Gr.70	C	2681	177
									1
VAR NO.	ITEM NO.	DESCRIPTION		DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
					VAR NO.	MATERIAL SPEC.	C	QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PAVANKUMAR	SIGN -sd-	DATE 20.03.19	NO OF ITEMS
CHD	SESHAGIRI	-sd-	20.03.19	
APPD	KVR	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL. DIM C/M/F'		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE			N.T.S	----	----	
TITLE				CARD CODE	DRAWING No.	REV
PLATE FORMED PIPE (OD2120x8)				U 01	3-80-655-35560	01

REV 01	DATE 25.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.		
	REVISION MARKED AS 01		